underfold stocks





<u>Underfold Stock</u> Exclusively for the Ruger® 10/22®

Assembly Instructions

The Underfold Stock has been designed to fit the Ruger® 10/22® rifle. It will not fit on a bull barrel .920 at this time. If you have installation difficulties, please contact sales@underfoldstocks.com.

NOTE: READ ALL INSTRUCTIONS BEFORE INSTALLING THIS STOCK ON YOUR FIREARM.

<u>SAFETY:</u> To ensure standard safety guidelines, unload the firearm, wear appropriate eye protection, remove magazine, and clear the chamber. Use extreme caution when handling any firearm as any firearm is potentially dangerous. Unload the firearm and open the action before attempting the installation of this stock. Failure to do so may result in an unsafe firearm condition that may cause property damage, personal injury or death to yourself or others. Do not modify this stock in any manner or use this stock with any firearm that has been modified or is malfunctioning.

- 1. Loosen the barrel band screw and remove the barrel band (Figure 1).
- 2. Remove the screw located on the bottom of the existing gun stock (Figure 2).
- 3. Set barrel band and screw aside (noted in 1 & 2 above) as it will be used with the Underfold Stock installation.
- 4. Position the safety so that is in the halfway position where there is an even amount of the button exposed on each side. If the safety is not in the halfway position when the barrel receiver assembly is lifted out of the stock, the stock can be damaged.
- 5. Keeping your hands away from the muzzle, hold the barrel, lift upward and forward (away) from the forearm of the stock.
- 6. Be careful that the two receiver cross pins & the bolt stop pin do not fall out. If they fall out, replace them.
- 7. Carefully install the barrel receiver into the Underfold Stock with the receiver end entering first followed by the barrel seating (Figure 3).
- 8. Reinstall the bottom screw (Figure 2). **Note**: The threading of the screw for the first time will have slight resistance until it reaches the Ruger ® receiver.
- 9. Reinstall the barrel band. (Figure 1).

Figure 1



Figure 2



Figure 3



Maintenance Instructions: Lightly oil all moving parts when needed.