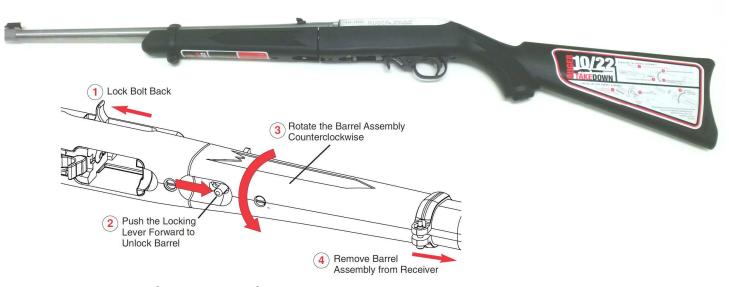
Underfold Stocks, LLC

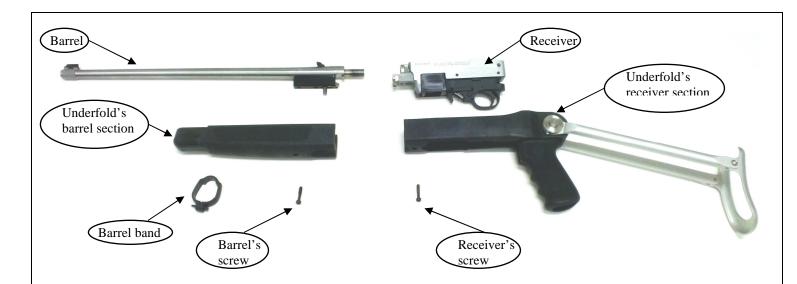
Ruger[®] 10/22 Takedown[®] Stock Disassembly Instructions



- 1. Separate the Ruger[®] 10/22 Takedown[®] Stock into the receiver subassembly and barrel subassembly. This can be accomplished by moving the lock bolt back and verifying the rifle is unloaded (1), pushing the locking level forward to unlock the barrel (2), rotating the barrel subassembly counter clockwise (3), and removing the barrel assembly from the receiver (4).
- 2. Loosen the barrel band screw and remove the barrel band.
- 3. Remove the takedown screw from the barrel subassembly.
- 4. Remove the takedown screw from the receiver subassembly.
- 5. Position the safety so that it is in the halfway position, where there is an even amount of the button exposed on both sides.
- Rotate the receiver toward the back to remove it from the stock. <u>Note: Be careful that none of the cross pins fall out.</u>

<u>Underfold Stocks Breakdown[™] Stock Assembly Instructions</u>





- 1. Screw the receiver's screw into the Underfold's receiver section. One will notice that it will require a good amount of force the first time, as the screw is forming the threads in the plastic. Once it has passed a certain point, it will be captured and float freely. <u>Note: This will keep the screw from getting lost.</u>
- 2. Rotate the receiver into Underfold's receiver section.
- 3. Tighten the receiver's screw.
- 4. This completes Underfold's receiver subassembly.



- 5. Insert the barrel into Underfold's receiver subassembly, and rotate clockwise. Note: only the barrel is used in this step.
- 6. Place Underfold's barrel section onto the barrel.
- 7. Insert and tighten the barrel's screw while pushing Underfold's barrel section toward Underfold's receiver subassembly. This will create a good fit between the subassemblies.
- 8. Replace the barrel band and tighten.
- 9. This completes the assembly.



Minor adjustments between the subassemblies can be achieved by working with the receiver's screw, and the barrel's screw.

Other adjustments between the subassemblies can be achieved by working with the adjustment knob, and the 2 cap head screws just under the adjustment knob. See Ruger's website for detailed information.